TECHNICAL BULLETIN

## AIR RECEIVER PUMP-UP TIME CALCULATIONS

To estimate the time required to pump-up a given receiver or air system, the following formula may be used. The result disregards temperature differences and changes throughout the system. The formula gives therefore, a somewhat longer time than should actually be required.

$$
T=\frac{\mathrm{Vr}(\mathrm{P} 2-\mathrm{P} 1)}{\mathrm{Po}(\mathrm{Acfm})}
$$

Where: $\quad \mathrm{T} \quad$ is time required - min.
$\mathrm{Vr} \quad$ is tank (or system) volume-cu ft. (cu $\mathrm{ft}=\mathrm{gal} / 7.48$ )
Po is atmospheric pressure - psiA
P1 is initial tank pressure - psiA (*)
P2 is final tank pressure - psiA (*)
Acfm is CFM air delivered by the compressor during the pump-up pressure change

## AIR RECEIVER SIZE \& CAPACITY (Gallon \& 7.48 = Cubic Feet)

| 80 gal | (Approx. 20" $\times 63 ")$ | $=$ | 10.7 cu ft |
| :--- | :--- | :--- | :--- |
| 120 gal | (Approx. 24" $\times 72 ")$ | $=$ | 16.04 cu ft |
| 240 gal | (Approx. 30" $\times 84 ")$ | $=$ | 32.09 cu ft |
| 400 gal | (Approx. 36" $\times 93 ")$ | $=$ | 53.48 cu ft |
| 660 gal | (Approx. 42" $\left.\times 117^{\prime \prime}\right)$ | $=$ | 88.24 cu ft |
| 1060 gal | (Approx. $48 " \times 144 ")$ | $=$ | 141.71 cu ft |
| 1550 gal | (Approx. 60" $\times 190 ")$ | $=$ | 207.2 cu ft |
| 2200 gal | (Approx. 60" $\times 220 ")$ | $=$ | 294.1 cu ft |

(*) PSIA = ABSOLUTE PRESSURE (Gauge Pressure + Atmospheric Pressure)

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